

Reference List
Form Fill and Seal Machines

	Type	Capacity	Product	Filling volume
Austria				
Berglandmilch Aschbach				
2006	FFS 2408-S	21.600 cups/h	yogurt	125, 150
Tirolmilch Wörgl				
1991	FFS 2300	10.800 cups/h	quark	250, 500
Belgium				
N.V. Vandemoortele Izegem				
1998	FFS 2209	30.000 cups/h	margarine	10 – 20
Brasil				
Coamo Parana				
2000	FFS 2405	9.000 cups/h	margarine	200, 250, 500
Canada				
Kraft Foods Ltd. Montreal				
1986	FFS 2800	90.000 cups/h	sauce	11, 16, 25, 37.5
Egypt				
IGI Group Dokki				
2001	FFS 2450	21.600 cups/h	yogurt	150

	Type	Capacity	Product	Filling volume
Germany				
Biotest AG Dreieich				
1983	FFS 2205	900 cups/h	agar	5
1989	FFS 2205	1.080 cups/h	agar	5
1998	FFS 2205	2.400 cups/h	agar	4
Breisgaumilch GmbH Freiburg				
1991	FFS 2300	10.800 cups/h	quark	200, 250, 500
Campina GmbH & Co. KG Elsterwerda				
2005	FFS 2209	15.000 cups/h	Coffee concentrate	18
Carl Kühne KG Berlin				
2007	FFS 2209	36.000 cups/h	Ketchup, mayonnaise, dressing, sauce	50
Danone GmbH Rosenheim				
1993	FFS 2800	43.200 cups/h	quark "Obstgarten"	125, 200
1999	FFS 2800	46.080 cups/h	quark "Obstgarten"	125
2000	FFS 2600	23.040 cups/h	"Obstgarten" stirred	200
Edelweiss-Milchwerke K. Hoefelmayr GmbH Kempten				
1989	FFS 2450	9.000 cups/h	processed cheese	200
1989	FFS 2300	7.920 cups/h	fresh cheese "Bresso"	200
Hochwald Nahrungsmittelwerke Ertstadt				
1986	FFS 2600	72.000 cups/h	coffee cream	6, 15
1992	FFS 2600	75.600 cups/h	coffee cream, evaporated milk	6, 15
1999	FFS 2600	108.000 cups/h	coffee cream, evaporated milk	6, 15
frischli-Milchwerke GmbH Rehburg-Loccum				
1990	FFS 2600	24.000 cups/h	yoghurt, cream dessert	125 - 250
1995	FFS 2450	43.200 cups/h	yoghurt, cream, soure cream, dessert	125
frischli-Milchwerke GmbH Weißenfels				
1985	FFS 2300	12.000 cups/h	quark	200, 250, 500
1996	FFS 2300	12.000 cups/h	quark	200, 250, 500
2005	FFS 2608	28.800 cups/h	quark, fruit marmalade	100 - 150
Hansa-Milch AG Upahl				
2006	FFS 2608	21.600 cups/h	quark	200, 250, 500

	Type	Capacity	Product	Filling volume
Heideblume Molkerei Elsdorf Rotenburg eG Elsdorf				
2000	FFS 2450	21.600 cups/h	yoghurt, dessert, fruit marmalade, quark	50, 100, 125, 150
2003	FFS 2608	21.600 cups/h	yoghurt, quark	50, 62,5, 100, 125, 150
Humana Milchindustrie Coesfeld				
1983	FFS 2600	19.200 cups/h	yoghurt	125, 150, 200, 250
1983	FFS 2600	19.200 cups/h	cream, yoghurt	125, 150, 200, 250
2001	FFS 2800	36.000 cups/h	yoghurt	50, 100, 125, 150
Humana Milchindustrie Georgsmarienhütte				
1999	FFS 2450	14.400 cups/h	quark	200
Karwendel Buchloe				
1983	FFS 2600	24.000 cups/h	quark "Obstgarten"	125
Meggle Milchindustrie Wasserburg				
2002	FFS 2608	43.200 cups/h	butter, herb butter	7.5 - 50
Milchwerke Berchtesgadener Land Chiemgau eG Piding				
1997	FFS 2300	12.000 cups/h	quark	200, 250, 500
Milchwerke Thüringen GmbH Erfurt				
1998	FFS 2600	21.600 cups/h	pudding, semolina, apple purée, quark, fruit marmalade,	125 + 25
2003	FFS 2608	21.600 cups/h	yoghurt, quark	100, 125
Milchzentrale Nordbaden eG Unterschefflenz				
1992	FFS 2300	4.800 cups/h	fresh cheese	500
Molkerei Alois Müller Fischach-Aretsried				
1988	FFS 2600	18.000 cups/h	"Schlemmer-Joghurt"	150 + 40
1989	FFS 2600	18.000 cups/h	"Schlemmer-Joghurt"	150 + 40
1993	FFS 2450	14.400 cups/h	quark, yoghurt + fruit	140 + 35
Naabtaler Milchwerke Bechtel OHG Schwarzenfeld				
2002	FFS 2800	46.080 cups/h	nature yoghurt	150
2005	FFS 2800	30.240 cups/h	yoghurt + fruit	175
Nordmilch van Uum				
2003	FFS 2209	43.200 cups/h	butter	10, 15, 20, 37.5
1993	FFS 2450	14.400 cups/h	quark, yoghurt, dessert	200
Sachsenmilch Holding AG (Müllermilch) Leppersdorf				
1999	FFS 2800	43.200 cups/h	fruit yoghurt, nature yoghurt	125, 150
2003	FFS 2608	30.240 cups/h	yoghurt + fruit/cereals	175
2004	FFS 2608	32.400 cups/h	yoghurt + fruit/cereals	175

	Type	Capacity	Product	Filling volume
Thüringer Fruchtsaft GmbH Rudolstadt Kirchhasel				
	2006 FFS 2209	18.000 cups/h	fruit juice concentrat	max. 50
Tuffi Campina MW GmbH & Co. KG Köln				
	1998 FFS 2300	21.600 cups/h	fruit marmalade, joghurt and quark products with and without particulates	150 - 300
Uckermärker Milch GmbH Prenzlau				
	1991 FFS 2300	9.000 cups/h	quark	125, 200, 250, 500
	1993 FFS 2450	18.000 cups/h	quark, quark with fruit	200, 250, 500
Spain				
Celgan S.A. Santa Cruz de Tenerife				
	1989 FFS 2450	18.000 cups/h	fruit yoghurt	125
	1991 FFS 2450	18.000 cups/h	yoghurt	125
Centrales Lecheras Espanolas Madrid				
	1986 FFS 2450	15.120 cups/h	yoghurt	125
	1987 FFS 2450	15.120 cups/h	yoghurt	125
	1990 FFS 2450	18.000 cups/h	yoghurt	125
Grupo Kalise Menorquina Las Palmas de Gran Canaria				
	2001 FFS 2300	14.400 cups/h	dessert	180
Lacteos del Atlantico Caldas de Reyes				
	1985 FFS 2450	15.120 cups/h	yoghurt	125
	1992 FFS 2450	21.600 cups/h	yoghurt	125
Leche Pascual S.A. Aranda de Duero				
	1996 FFS 2600	57.600 cups/h	dessert	125 - 250
	1996 FFS 2600	57.600 cups/h	yoghurt	125 - 250
France				
Danone St. Just				
	1983 FFS 2450	30.240 cups/h	"Danette" Dessert	125
	1983 FFS 2450	30.240 cups/h	"Danette" Dessert	125
	1987 FFS 2450	43.200 cups/h	"Danette" Dessert	125
	1987 FFS 2450	43.200 cups/h	"Danette" Dessert	125
United Kingdom				
Bridge Farm Dairies Ltd. Mildenhall				
	1988 FFS 2450	18.000 cups/h	yoghurt	115, 150
Calypso Soft Drinks Liverpool				
	1989 FFS 2600	36.000 cups/h	fruit juice	185
	2002 FFS 2600	43.200 cups/h	fruit juice drink	185

	Type	Capacity	Product	Filling volume
Kavli Ltd. Tyne + Wear				
1981	FFS 2300	12.000 cups/h	processed cheese	60, 200
1984	FFS 2300	12.000 cups/h	processed cheese	60, 200
Müller Dairy (UK) Ltd. Market Drayton				
1989	FFS 2600	18.000 cups/h	"Schlemmer-Joghurt"	150 + 40
2009	FFS 2608	32.400 cups/h	yoghurt + Fruit/Cereals	150
Yoplait Dairy Crest Ltd. Basildon				
1993	FFS 2450	21.600 cups/h	fruit yoghurt	125, 150
1995	FFS 2450	21.600 cups/h	fruit yoghurt	125, 150
Yoplait Dairy Crest Ltd. Wantage				
1991	FFS 2450	18.000 cups/h	fruit yoghurt	125, 150
Hungary				
Danone Budapest				
1988	FFS 2450	28.800 cups/h	cream, dessert, yoghurt	150, 200
Italy				
Sanpellegrino S.p.A. S. Giorgio in Bosco				
2002	FFS 2608	21.600 cups/h	carbonated soft drinks	200
Israel				
Tara Food Dairy Tel Aviv				
1994	FFS 2450	16.800 cups/h	quark	125, 250
1994	FFS 2206	12.000 cups/h	butter, processed cheese, quark	10 - 60
2002	FFS 2600	21.600 cups/h	yoghurt, dessert, mousse	125, 150, 175, 200
2004	FFS 2608	21.600 cups/h	yoghurt, dessert	125, 150, 175, 200
The Netherlands				
Oostrom's Produktiebedrijven B.V. Geldermalsen				
2002	FFS 2608	43.200 cups/h	apple purée	75 - 175
2006	FFS 2608	43.200 cups/h	apple purée	75 - 175
Poland				
Danone Bierun (Tychy)				
1983	FFS 2600	36.000 cups/h	quark "Fruchtzwerg"	50
1988	FFS 2300	43.200 cups/h	quark "Fruchtzwerg"	50
Bacha Glogowo				
1993	FFS 2450	18.000 cups/h	cream, dessert, yoghurt	125, 150
Bakoma-Bis Koziencie				
1997	FFS 2209	12.000 cups/h	fruit puree	75 - 175

	Type	Capacity	Product	Filling volume
OSM Lodz Lodz				
2000	FFS 2209	14.400 cups/h	quark, yoghurt, cream, fresh cheese	125, 200
OSM Lowicz Lowicz				
1995	FFS 2206	30.000 cups/h	coffee cream	7.5 - 15
2000	FFS 2209	36.000 cups/h	coffee cream, evaporated milk	6 - 15
2003	FFS 2209	12.000 cups/h	fresh cheese, cream, fresh cheese with fruit	100 - 225
Mlekpól				
1996	FFS 2206	10.800 cups/h	quark	125 - 250
Mikoplus				
1990	FFS 2206	36.000 cups/h	coffee cream	7.5 - 15
SM Mlekovita Wysokie Mazowieckie				
2000	FFS 2209	14.400 cups/h	quark, yoghurt, cream, fresh cheese	125, 150
Russia				
Campina LLC Moskau				
2000	FFS 2800	43.200 cups/h	yoghurt, fruit yoghurt	100 - 150
2003	FFS 2800	43.200 cups/h	yoghurt, dessert	125
Dairy Processing Plant Voroneshskiy Voronesh				
2006	FFS 2209	12.000 cups/h	fresh cheese, yoghurt, quark	max. 200
Ekaterinburg Dairy Ekaterinburg				
1996	FFS 2206	9.000 cups/h	baby food	50, 100, 200
Lianosovo Dairy Moskau				
1996	FFS 2450	40.320 cups/h	yoghurt, dessert	125 - 175
1998	FFS 2450	37.440 cups/h	yoghurt, dessert	125 - 175
2000	FFS 2450	18.000 cups/h	baby quark	50, 100
2000	FFS 2450	18.000 cups/h	baby quark	50, 100
2007	FFS 2408	18.000 cups/h	yoghurt + fruit, dessert, cream dessert	25-125
Molkkombinat Brjansk Brjansk				
1998	FFS 2209	9.000 cups/h	milk products	200
1998	FFS 2209	9.000 cups/h	milk products, baby quark	50, 100, 200
Molkkombinat Ivanova Ivanova				
1996	FFS 2206	9.000 cups/h	baby food	50, 100
Molkkombinat Jaroslavl Jaroslavl				
1995	FFS 2206	7.200 cups/h	baby food	200
1995	FFS 2206	7.200 cups/h	baby food	50, 100, 200

	Type	Capacity	Product	Filling volume
Molkkombinat Kemerovo Kemerovo				
1996	FFS 2206	9.000 cups/h	baby food	50, 100
Molkkombinat Krasnodar Krasnodar				
1988	FFS 2450	14.400 cups/h	processed cheese	100 - 250
Molkkombinat Kurgan Kurgan				
1998	FFS 2209	9.000 cups/h	milk products, baby quark	250, 100, 200
1998	FFS 2209	9.000 cups/h	milk products	200
Molkkombinat Nijni Novgorod Nijni Novgorod				
1995	FFS 2300	7.200 cups/h	baby food	50, 100
Molkkombinat Novosibirsk Novosibirsk				
2001	FFS 2209	12.000 cups/h	milk, soure milk products	200
2001	FFS 2209	12.000 cups/h	baby quark, milk products	50, 100, 200
Molkkombinat Nr. 5 St. Petersburg				
1989	FFS 2206	10.800 cups/h	baby quark	50, 100
Molkkombinat Rostovsky Rostov-on-Don				
1990	FFS 2300	12.000 cups/h	milk, kefir	150, 200, 250
Molkkombinat Wolgodonsk Wolgodonsk				
1998	FFS 2209	9.000 cups/h	milk products, baby quark	50, 100, 200
Petmol, Molkkombinat Nr. 1 St. Petersburg				
1998	FFS 2450	18.000 cups/h	baby food	50, 100
Stavropol Dairy Stavropol				
1998	FFS 2206	9.000 cups/h	Baby food	50, 100, 200
Ulyanovsk Dairy Ulyanovsk				
1998	FFS 2206	9.000 cups/h	Baby food	50, 100, 200
Unimilk				
2005	FFS 2209	11.520 cups/h	Drinking yogurt	100, 150, 200
Yemen				
M/S United Company for Industries and Frozen Ltd. Hodeidah				
1988	FFS 2300	16.200 cups/h	yoghurt, jelly	120, 180, 250
Slovenia				
Pomurske Mlekarne Murska Sobota				
1995	FFS 2200	7.200 cups/h	dessert	120, 200
Ukraine				
Bolalar Taomla Tashkent				
2001	FFS 2450	cups/h	yoghurt	150

White Russia

PJCS "Savushkin Product", Brest

2009 FFS 2608 28.800 cups/h "Smetana" 100 - 250